

**KAKATIYA GOVERNMENT COLLEGE**  
**HANUMAKONDA**

Name : Dr. Kethireddy Narendar  
 Designation : Assistant Professor of Physics  
 Year of Award of Ph.D. : 2014  
 Name of the University : Kakatiya University  
 Year of entering into Govt. Service : 1996

| S. No. | Details of copies of Certificates   | Remarks   |
|--------|---|---|
| 1      | Copy of Ph.D Certificate  | Enclosed  |
| 2      | Press note  | Enclosed  |
| 3      | Research work dates of seminars and Pre-Ph.D<br>Date of joining in this college | Letter Enclosed                                     |
| 4      | Details of Ph.D Admission-part time or full time                                | Part time   |
| 5      | Copies of RDC Approval letters of Ph.D  | Letter enclosed                                     |
| 6      | Name of guide/supervisors with mobile number, email<br>id                       | Prof. N. Gopi Krishna,<br>nallarhenwngopi@yahoo.com |
| 7      | Copies of guide allotment letter  | Letter enclosed                                     |
| 8      | No. of increments sanctioned for Ph.D.  | 3   |
| 9      | Published Research article-copies.  | 18  |
| 10     | Original Ph.D Thesis.- Book.  | available at office                                 |



**PRINCIPAL**  
**KAKATIYA GOVT.COLLEGE**  
**Hanamkonda.**

Signature

Name & Designation Dr. K. Narendar

21/4/2024

# Kakatiya University



## Faculty of Science

This is to certify that H. Narendar son/daughter of H. Prinivas Reddy having pursued a course of study prescribed by this University and having passed the requisite examination by thesis, has been admitted to the degree of

### Doctor of Philosophy in Physics

The title of the thesis is:

*THERMOPHYSICAL PROPERTIES OF WROUGHT  
ALUMINUM ALLOYS BY GAMMA RAY ATTENUATION  
TECHNIQUE*

The candidate has been declared qualified for the award of the Degree of Ph.D. on 22/01/2014.

Given under the seal of the University

Warangal, A.P., India

Date: 12 May 2014

  
Vice - Chancellor



**EXAMINATION BRANCH  
Kakatiya University  
WARANGAL – 506 009 (A.P.)**

No.1653/Ph.D./E1/KU/2014

Date: 22-01-2014

**PRESS NOTE**

Mr. **K. Narendar**, Research Scholar in Physics, Kakatiya University, Warangal, who has presented a thesis for the Degree of Ph.D. in Physics entitled "**THERMOPHYSICAL PROPERTIES OF WROUGHT ALUMINUM ALLOYS BY GAMMA RAY ATTENUATION TECHNIQUE**" has been declared qualified for the Degree of **Doctor of Philosophy (Ph.D.)** of the Kakatiya University.

"By Order"

CONTROLLER OF EXAMINATIONS

**Copy forwarded for information to:**

1. The Registrar, Kakatiya University, Warangal.
2. The Secretary, University Grants Commission, New Delhi-110 002.
3. The Editor, University News, A.I.U., 16 Kotla Marg, New Delhi-110 002.
4. The Dean, Faculty of Science, Kakatiya University, Warangal.
5. The Coordinating Officer, U.G.C. Unit, Kakatiya University, Warangal.
6. The Principal, University College, Kakatiya University, Warangal.
7. The Chairperson, Board of Studies in Physics, Kakatiya University, Warangal.
8. The Head, Department of Physics, Kakatiya University, Warangal.
9. The E X A M I N E R.
10. **Prof. N. Gopi Krishna** (Supervisor), Dept. of Physics, Kakatiya University, Warangal.
11. The Nodal Officer, Kakatiya University, Warangal.
12. The Member-in-Charge, University Library, Kakatiya University, Warangal.
13. The Deputy Registrar (Admn.), Kakatiya University, Warangal.
14. The Public Relations Officer, Kakatiya University, Warangal.
15. The Secretary to Vice-Chancellor, Kakatiya University, Warangal.
16. The Documentation Section (E5), Examination Branch, Kakatiya University, Warangal.
17. The Person concerned (**Mr. K. Narendar**, S/o. **K. Srinivas Reddy**)

\$\$\$

(2353)

Vak\*



# KAKATIYA UNIVERSITY

WARANGAL - 506 009.

Prof. N. Gopi Krishna  
Dept. of Physics  
KU, Warangal

To  
The Dean  
Faculty of Sciences  
KU, Warangal.

Sir,

I am willing to supervise  
the research work for the  
Ph.D degree of Sri K. Narendra.

Thanking you,

Yours sincerely,

Gopikrishna  
7/6/09

Dr. N. Gopi Krishna  
Professor and Head



Department of Physics  
Kakatiya University  
Warangal – 506 009  
A.P., India

Phone 0091-870-2461428 (O)

mobile :9849942805

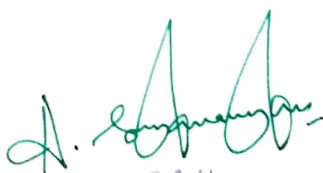
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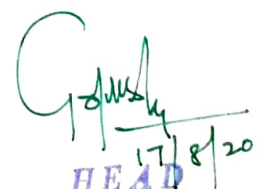
Date: 17-08-2013

### CERTIFICATE

This is to certify that **Mr. K. Narender** who is a part time research scholar of this department, as partial fulfilment of Ph.D. programme has given two seminar talks as the details given below.

| Seminar talk | Title of the talk   | Date       |
|--------------|---|------------|
| 1            | <b>Thermal expansion and density measurement of molten and solid materials at high temperature by gamma attenuation method.</b> | 15-04-2011 |
| 2            | <b>Thermophysical properties of wrought aluminum alloys by gamma ray attenuation technique</b>                                  | 17-08-2013 |

  
DEAN  
FACULTY OF ...  
KAKATIYA UNIVERSITY  
WARANGAL-506 009 (A.P.)

  
17/8/2013  
HEAD  
DEPARTMENT OF PHYSICS  
UNIVERSITY COLLEGE  
KAKATIYA UNIVERSITY  
WARANGAL-506 009 (A.P.)



**OFFICE OF THE DEAN**  
**Faculty of Science**  
**Kakatiya University : Warangal – 506 009 (A.P.), India**

**Prof. S.S.V.N. Sarma**  
*Dean*

Phone : (O) 0870 – 2439988

No. 170 /DFS/KU/2009

10<sup>th</sup> August, 2009

**ORDERS**

Sub: FACULTY OF SCIENCE – Ph.D. Admissions in the faculty of Science for the year  
2008- 2009 – Orders – Issued

\* \* \*

On the recommendations of the Admission Committee and with the approval of the Vice-Chancellor, Kakatiya University, Warangal, the following candidates have been provisionally selected for the admission into Ph.D. Programme for the year 2008 – 2009 in the Department of Physics as mentioned below.

| Sl. No. | Name of the Candidate | Name of the Supervisor     | Topic of Research   | Remarks   |
|---------|-----------------------|----------------------------|---|-----------|
| 1.      | K. Narender           | Prof. N. Gopi Krishna      | Thermal expansion and density measurements of molten and solid materials at high temperature by the gamma attenuation technique | Part-time |
| 2.      | A. Madhusudhan Rao    | Prof. N. Gopi Krishna      | Density and thermal expansion measurements on alloys by gamma densitometry  | Part-time |
| 3.      | D. Madhuri            | Prof. A.S. Nageshwara Rao  | Study of gamma ray interactions in building materials   | Regular   |
| 4.      | P. Surender           | Prof. Khaja Althaf Hussain | Preparation and study of physical properties of alkali halide mixed crystals with NaCl and CuCl structure                       | Part-time |
| 5.      | A. Rajendra Prasad    | Prof. A.S. Nageshwara Rao  | The study of elemental analysis of herbal medicinal plants using EDXRF  | Part-time |
| 6.      | J. Adam               | Prof. Khaja Althaf Hussain | Study of physical properties of mixed crystals  | Part-time |
| 7.      | L. Haritha            | Dr. G. Gangadhar Reddy     | A theoretical study on the magnetic properties of narrow energy band systems  | Regular   |
| 8.      | M. Kalpana Devi       | Prof. K. Suresh Babu       | Fourier optics – Apodisation studies  | Part-time |

*S. S. V. N. Sarma*  
DEAN

|     |            |                            |  |           |
|-----|------------|----------------------------|--|-----------|
| 9.  | B. Raju    | Prof. Khaja Althaf Hussain | Crystal Growth and Physical properties of some Lysine derivatives      | Part-time |
| 10. | A. Saritha | Prof. Khaja Althaf Hussain | Crystal Growth and Physical properties of some L-Threonine derivatives | Part-time |

The above selected candidates are required to submit the following certificates in original to the Principal, University College, KU for verification and finalization of admissions into the Ph.D. Programme:

1. All the original certificates from SSC to PG
2. Transfer Certificate
3. No Objection Certificate from the Employer (in case of employees)
4. Migration Certificate (for candidates who possess PG from other than Kakatiya University)
5. Admission fee of **Rs. 100/-** and Tuition fee of **Rs. 1000/-** for University students (**Rs. 10,000/-** for KIIT'S students) may be paid in "A" challan and Non University fee of **Rs. 200/-** may be paid in "D" challan at SBH, KU Branch, Warangal as per the norms of the University.
6. In case of Ph. D. admission into affiliated Colleges (including KITS) admission fee as prescribed may be paid in "A" challan at SBH, KU Branch, Warangal. These candidates should pay the prescribed non-university fee through Demand Draft drawn in favour of the Registrar Income Account, KU payable at SBH, KU Branch. The tuition fee may be paid at the college concerned.

After getting verification of the above they have to submit their joining report duly endorsed by the **Research Supervisor, Head of the Department, Chairperson, Board of Studies and the Dean, Faculty of Science** to the Principal of the College where the Department exists, under intimation to the undersigned on or after 17-08-2009 and before 29-08-2009 failing which the provisional selection for admission given through these orders automatically stands cancelled.

**The above admissions are subject to the following conditions:**

1. They have to complete the programme within a minimum period of 2/3 years and maximum of 4/5 years from the date of registration for full time/part time scholars, respectively.
2. They have to pay the tuition fee every year as per the norms and submit the renewal application form along with the Challan in the office of the Principal
3. They should give a minimum of two (2) Seminars during their programme.  
I Seminar – within one year from the date of registration and  
II Seminar – during the II year or before the submission of the thesis



DEAN

4. They should publish at least one paper in a reputed/recognized journal, before submission of thesis.
5. They should submit half yearly reports of the Research work through the Supervisor and Head of the Department to the undersigned with a copy marked to the office of the Principal
6. The candidates other than M. Phil holders should pass Pre-Ph. D. examination within two successive examinations from the date of registration.
7. The candidates registered for the Ph. D. programme on full time (Regular) basis shall be available in the Department throughout the programme and the Head of the Department shall maintain their attendance in the Department. They should not take up any employment during the tenure of their Ph. D. program.
8. The candidates in service outside Warangal are required to put in at least one year of attendance in the department.
9. They shall be governed by the existing rules and regulations of the programme
10. Any deviations in observing the above rules by the candidates entail cancellation of their admission.
11. **The candidate has to fill the attached Bio-data form and submit the same in the Dean's office**

*[Handwritten signature]*

DEAN

To

The persons concerned

**Copy to:-**

1. The Principal, University College, KU.
2. The Head, Department of Physics, KU.
3. The Chairperson, Board of Studies in Physics, KU.
4. The Supervisor concerned.
5. The Controller of Examinations, KU.
6. The Member-in-Charge, University Library, KU.
7. The Joint Registrar, Academic Branch, KU.
8. The Secretary to Vice-Chancellor, KU.
9. The P.A. to Registrar, KU
10. The SF

DEAN



Warangal,

Date: 22-08-2009.

To

The Principal

University College

Kakatiya University

Warangal

Date: 22-08-2009

Sir,

Sub: Joining Report-Ph.D(part-time)-Department of Physics-Reg.

In response to Letter No.170/DFS/KU/2009 Dated 10-08-2009 from Office of the DEAN Faculty of Science, Kakatiya University-Warangal, I, K. NARENDER, hereby submit my joining report into Ph.D programme(Part-time) for the year 2008-2009 in Physics under Supervision of Prof. N.GopiKrishna, Dept. of Physics Kakatiya University, Warangal.

Signature of Student

  
(K. NARENDER)

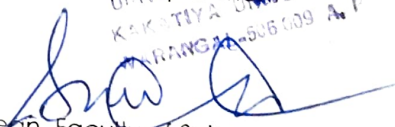
  
Research Supervisor

  
Chairperson, Board of Studies

CHAIR PERSON  
BOARD OF STUDIES  
DEPT. OF PHYSICS  
KAKATIYA UNIVERSITY  
WARANGAL-506 009 A. P.

  
PRINCIPAL  
UNIVERSITY COLLEGE  
KAKATIYA UNIVERSITY  
WARANGAL-506 009 (A. P.)

  
HEAD  
DEPARTMENT OF PHYSICS  
UNIVERSITY COLLEGE  
KAKATIYA UNIVERSITY  
WARANGAL-506 009 A. P.

  
Dean, Faculty of Science  
DEAN  
FACULTY OF SCIENCE  
KAKATIYA UNIVERSITY  
WARANGAL-506 009 (A. P.)

PROCEEDINGS OF THE REGIONAL JOINT DIRECTOR OF INTERMEDIATE  
EDUCATION WARANGAL

Re. No.911 /C1/2008

Dated:- 13-03-2008

Sub:- APIES:- Permission is accorded to the Junior Lecturers working in Govt. Junior College's in zone to do Ph. D /M. Phil ( On part time basis)- Orders- Issued.

- Ref:-
- 1) Lr. Rc. No. Spi/E1/2008 Dt. 11-01-08 of the Principal, GJC Fort Warangal Warangal Dist.
  - 2) Lr. Rc. No. Nil, Dt. 13-02-2007 & 04-03-08 of the Principal, GJC Girls Waddepally Warangal Dist.
  - 4) Lr. Rc. No. 152/A/06-07, Dt. 13-02-08 of the Principal, GJC Boys Narsampet, Warangal Dist.
  - 4) Lr. Rc. No. 806/2008 Dt. 05-02-208 of the Principal, GJC Parkal Warangal Dist
  - 8) Rc. No.236//Estt/08 Dt. 25-01-2008 of the Principal GJC Boys Jagtiyal Karimnagar Dist
  - 9) Lr. Rc. No. A/Est/2007-08, Dt. 25-01-2008 of the Principal GJC Mustabad Karimnagar Dist
  - 10) Lr. Rc. No. JC/A1/Est/2008-HNK/829 Dt. 28-02-08 of the Principal, GJC Co-Edn Hanamkonda Warangal Dist.

-0-0-

Permission is hereby accorded to the following Junior Lecturers working in Govt. Junior Colleges in Zone V to do M. Phil/Ph.D ( On part time basis) the name of the Universities showed against their name subject to the following conditions

| Sl. No. | Name of the JL & Place of working                    | Subject           | Name of the University in which Ph.D. / M. Phil to do |
|---------|--|-------------------|---|
| 1       | J. Gopal Reddy JL Maths<br>GJC Fort Warangal         | M. Phil           | Periyar University Kerla.                             |
| 2       | N.Ashok Rao JL Maths<br>GJC (G) Waddepally           | M. Phil.          | Periyar University Kerla                              |
| 3       | P. Divakar JL Physics<br>GJC (G) Waddepally          | Ph.D.             | Periyar University Kerla                              |
| 4       | V. Mamatha JL Hindi<br>GJC (G) Waddepally            | Ph.D.             | Venkateshwar University                               |
| 5       | Smt. B. Sunitha JL Chemistry<br>GJC (G) Waddepally   | M. Phil           | SDLCE KUC Warangal                                    |
| 6       | R.Madhavai JL in Zoology<br>GJC (G) Waddepally       | M. Phil.          | SDLCE KUC Warangal                                    |
| 7       | B.Veerajah JL Botany<br>GJC(B) Narsampet             | M. Phil           | Vinayak Mission Selam                                 |
| 8       | T. Srinivasulu JL Commerce<br>GJC(B) Narsampet       | M. Phil           | Vinayak Mission Selam                                 |
| 9       | V.Sesha Chary JL Maths<br>GJC Parkal                 | M. Phil           | Periyar University Kerla                              |
| 10      | Ch. Sharath Kumar JL Physics<br>GJC(B) Jagtiyal      | M. Phil           | Vinayak Mission Selam                                 |
| 11      | V Kiran Kumar JL Physics<br>GJC Mustabad             | M. Phil/<br>Ph. D | Vinayak Mission Selam                                 |
| 12      | S. Sridher JL in Botany<br>GJC Co-Edn Hanamkonda     | M. Phil/<br>Ph. D | Vinayak Mission Selam                                 |
| 13      | D.Sudhakar Reddy JL Physics<br>GJC Co-Edn Hanamkonda | M. Phil/<br>Ph. D | Periyar University Kerla                              |
| 14      | K. Narender JL Physics<br>GJC Co-Edn Hanamkonda      | Ph. D             | KUC Warangal  |


Contd. P. No.2.

- 1) That there should not be any financial commitment to the Government
- 2) That his research work should not be in any way detrimental to his to Duties.
- 3) That he should not accept any financial Assistance from any source .
- 4) That he should under take the Research work at his own cost.
- 5) That he should under take the Research work only after he is selected for the course.
- 6) That this permission shall not be made a ground for either transfer or retention in future.

G. BALAKISHAN  
REGIONAL JOINT DIRECTOR.

To  
The individual concerned ( through Principal)  
Copy to the Principal's concerned  
File.No.719/762/975

// t. c. f. b. o. //

  
12/3/08  
SUPERINTENDENT.  
12/3/08

# KAKATIYA UNIVERSITY

WARANGAL - 506 009

No. 1420

## MEMORANDUM OF MARKS

Date 28-01-2011

Pre-Ph.D. Physics

Dec, 2010  
Examination, Annual - 200

Roll No. 100001501

Name K. Navendar

Son / Daughter of K. Srinivas Reddy

| PAPERS                        | MAXIMUM MARKS | MARKS SECURED | RESULT |
|-------------------------------|---------------|---------------|--------|
| Paper-I. General physics      | 100           | 061           | Pass   |
| Paper-II. Solid state physics | 100           | 067           | Pass   |
| Grand Total                   | 200           | 128           |        |

Aggregate in words One hundred and Twenty eight only

Result Passed

[Signature]  
Clerk in-Charge

[Signature]  
Superintendent

[Signature]  
Controller of Examinations

0788

# Kakatiya University



## Provisional Certificate



This is to certify that K - Narendar

Son / Daughter of K. Srinivas Reddy

has been declared qualified for the award of the Ph.D.  
Degree in Physics of this University in Jan-2014

Topic of Thesis :

" Thermophysical Properties of Wrought  
Aluminium Alloys by Gamma Ray  
Attenuation Technique "

Warangal - 506 009.

Date : 28 JAN 2014

  
Registrar

# Thermo physical properties of wrought aluminum alloys 6061, 2219 and 2014 by gamma ray attenuation method



K. Narender<sup>a</sup>, A.S. Madhusudhan Rao<sup>b</sup>, K. Gopal Kishan Rao<sup>c</sup>, N. Gopi Krishna<sup>d,\*</sup>

<sup>a</sup> Department of Physics, Kakatiya University, Warangal 506009, India

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<sup>c</sup> IIT, Kakatiya University, Warangal 506009, India

## ARTICLE INFO

### Article history:

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Linear attenuation coefficient

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## ABSTRACT

The temperature dependence of linear attenuation coefficient, density and thermal expansion of 6061, 2219 and 2014 aluminum alloys have been studied by gamma ray attenuation technique in the temperature range 298–773 K. The gamma ray attenuation studies have been carried out using a gamma ray densitometer fabricated in our laboratory. The linear attenuation coefficients ( $\mu_L$ ) for the alloys as a function of temperature and the coefficients of temperature dependence of density have been reported. The variation of density and thermal expansion of these alloys have been represented by linear equations. Volume thermal expansion coefficients have been reported.

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## 1. Introduction

Aluminum is very important and extremely useful engineering material with very good physical properties. Although pure aluminum has low strength, it can be alloyed to gain high strengths, so that it finds many applications in modern technology. The knowledge of temperature dependence of density and thermal expansion is very important for understanding their physical properties like thermal conductivity, specific heats, diffusion coefficients, thermo elastic constants and their applications in various fields. Thermo physical properties can be investigated through a variety of techniques like dilatometric method, pycnometric method, electromagnetic levitation method, method of maximal pressure in gas bubble, high temperature electrostatic levitation, method of sessile drop, method of hydrostatic weighing and gamma ray attenuation method. The gamma radiation attenuation technique for the determination of thermo physical properties in the condensed state offers several advantages over other methods at high temperatures. This is because the gamma ray is not in any kind of thermal contact with the material and hence the thermal expansion is also reduced and this condition eliminates sample and probe compatibility problem. Using this technique Drotning [1] measured thermal expansion of isotropic solid materials at high temperatures. He studied thermal

expansion of Aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state [2,3]. A number of other techniques have been used to measure the temperature dependence of density of metals [4–7], and alloys [8–15] at high temperatures. Recently the behavior of thermal expansion of carbon fiber reinforced 6061 aluminum alloy has been reported [16] and mechanical properties of alloy 2219 have also been reported [17]. It is desirable to study the thermophysical properties of new materials at high temperatures for their practical applications. No reports on temperature variation of thermophysical properties of 6061, 2219 and 2014 aluminum alloys were found and hence in the present communication, we report the results of systematic study on the density and thermal expansion of these alloys in the temperature range 298–773 K determined using gamma ray attenuation technique.

## 2. Experimental

In order to carry out this work, we have fabricated a gamma ray densitometer based on the design proposed by Drotning [1] and a programmable temperature controlled furnace (PTC) which can reach up to a temperature of 1300 K in our laboratory. Cross-sectional view of gamma ray densitometer is shown in Fig. 1. The gamma radiation detector used in our study is a sodium iodide–thallium activated detector. The 0.0762 m diameter and 0.0762 m thick crystal is integrally coupled to a 0.0762 m diameter photo multiplier tube (PMT). The PMT has a 14 pin base and can

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E-mail addresses: [kethireddy@yahoo.com](mailto:kethireddy@yahoo.com) (K. Narender),  
[ngopikrishna13@yahoo.com](mailto:ngopikrishna13@yahoo.com) (N.G. Krishna).

# γ-Ray Attenuation Studies on NaI

A.S. Madhusudhan Rao<sup>1</sup>, K. Narender<sup>2</sup>

**Abstract**—Temperature dependent γ-ray attenuation studies have been carried out by a γ-ray densitometer fabricated in our laboratory. The linear attenuation coefficients ( $\mu$ ) of NaI as a function of temperature in the range 300K-900K have been determined using different energies of γ-beam viz., Am (0.0595MeV), Co (1.173MeV & 1.332MeV). The coefficient of temperature dependence of density has been reported. The variation of density and thermal expansion of NaI in the temperature range have been studied and compared with the results available in the literature. The temperature dependence of linear attenuation coefficient, density and thermal expansion has been represented by second degree polynomials. Volumetric thermal expansion coefficient as a function of temperature has been reported by γ-ray attenuation studies for the first time.

**Index Terms**—Linear attenuation coefficient, density, thermal expansion.

## 1 INTRODUCTION

THE study of temperature dependence of fundamental thermophysical properties such as density and thermal expansion of solids is very important for understanding temperature variation of other properties like elastic constants, refractive indices, dielectric constants, thermal conductivity, diffusion coefficients and other heat transfer dimensionless numbers. Thermal expansion of solids is of technical importance as it determines the thermal stability and thermal shock resistance of the material. In general the thermal expansion characteristics decide the choice of material in high temperature applications in science and technology. Number of methods have evolved for the determination of density and thermal expansion of solids at high temperature. Thermal expansion studies on alkali halides have been reported by several workers using X-ray diffraction [1-3], dilatometry [4, 5], Fabrey - Perot interference method [6] and by other theoretical models [7-14]. Using γ-ray attenuation technique W.D Drottning [15] measured thermal expansion of isotropic solid materials at high temperatures. He studied thermal expansion of Aluminum at high temperatures and such studies have been extended by him to study the thermal expansion of other materials such as metals and glasses in the condensed state [16]. Authors employed γ-radiation attenuation technique for the determination of thermo physical properties of alkali halides by using γ-beam of energy Cs (0.66MeV) [17]. The γ-radiation attenuation technique for the determination of thermo physical properties in the condensed state offers several advantages over other methods at high temperatures. This is possible because the γ-ray is not in any kind of physical or thermal contact with the material and hence the thermal losses are also reduced and in addition eliminates sample and probe compatibility problem.

Present work focuses the studies on temperature dependence of γ-ray attenuation, density and thermal expansion of NaI in the temperature range 300K-900K using different energies of γ-beam viz., Am (0.0595MeV), Co (1.173MeV & 1.332MeV) for the first time. We also compare with the data available in literature in the temperature range 300K-900K. The present study has been carried out using a γ-ray densitometer fabricated in our laboratory which includes a programmable temperature controlled furnace (PTC).

## 2 THEORY

The technique of γ-ray attenuation method is based on the fundamental equation

$$I = I_0 \exp \{- \mu \rho l\} \quad (1)$$

where  $I_0$ , the intensity of γ-ray before passing through the sample,  $I$ , the intensity of γ-ray after passing through the sample,  $\mu$ , the mass attenuation coefficient of the sample,  $\rho$ , the density of the sample and  $l$ , the thickness of the sample. It is clear from Equation (1) that any change in the temperature of the solid is accompanied by change in its density causing a change in the measured intensity. The density and thermal expansion of the materials studied in the present work have been determined following the method suggested by Drottning [15]. The relation between coefficient of volumetric thermal expansion ( $\alpha_p$ ) and coefficient of linear thermal expansion ( $\alpha_l$ ) is given by

$$\alpha_p \equiv 3 \alpha_l (1 - 2 \alpha_l \Delta T) \quad (2)$$

where  $\alpha_p$  and  $\alpha_l$  are mean values over a temperature interval  $\Delta T = T_2 - T_1$  such that  $\alpha_l = (l_2 - l_1) / (\Delta T) \rho_1$  and

$$\alpha_p = (\rho_2 - \rho_1) / (\Delta T) \rho_1$$

where  $\rho_2 = \rho(T_2)$ ,  $l_2 = l(T_2)$ , etc.

Rewriting Equation (2) as

$$(\Delta T)^2 \alpha_l \alpha_p = z - (\Delta T) \alpha_l - (\Delta T) \alpha_p \quad (3)$$

where  $z$  is defined by

$$z = \ln \{ [l(T_2)l_0(T_2) / l(T_1)l_0(T_1)] / (\rho_2 \rho_1 l_1) \} \\ = (\rho_2 l_2 / \rho_1 l_1) - 1 \quad (4)$$

Substituting for  $\alpha_p$  from Equation (2) gives

$$-3 (\Delta T)^2 \alpha_l^2 (1 - 2 \alpha_l \Delta T) = z - (\Delta T) \alpha_l + 3 (\Delta T) \alpha_l (1 - 2 \alpha_l \Delta T)$$

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# AIP Conference Proceedings

## Density and thermal expansion of 7010 and 7017 wrought aluminum alloys by gamma ray attenuation technique

K. Gopal Kishan Rao, K. Narender, A. S. Madhusudhan Rao, and N. Gopi Krishna

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# Temperature dependent density and thermal expansion of 5088 wrought aluminum alloy by Gamma Ray Attenuation Technique

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**Abstract**— The density and thermal expansion of wrought aluminum alloy 5088 has been measured from 300K - 850K by measuring attenuation of gamma beam of different energies viz, Cs(661.16 KeV), Am (59.54 KeV) Co (1173 KeV & 1332 KeV). The temperature dependence of linear attenuation coefficient ( $\mu$ ) of gamma photons of different energies in the temperature range 300 – 850 K for the alloy has been reported. The gamma ray attenuation studies have been carried out by using a gamma ray densitometer. The variation of density and thermal expansion of the alloy has been represented by linear equations. The coefficients of temperature dependence of density, volume thermal expansion and mass attenuation coefficients have been reported for the alloy.

**Index Terms**—  $\mu$  ray attenuation, linear attenuation coefficient, density, thermal expansion.

## 1 INTRODUCTION

THIS document Density and thermal expansion are the basic parameters in discussing nature and behavior of metals and alloys. Density values are necessary to the process of computer simulation, the calculation of other physical properties and extracting quantitative structural information from diffraction spectra. The knowledge of temperature dependence of their density and thermal expansion is very important for understanding their physical properties like thermal conductivity, specific heats, diffusion coefficients, thermo elastic constants and their applications in various fields. Thermo physical properties can be investigated through a variety of techniques, which have evolved for the determination of density and thermal expansion of solids at high temperature. Some of the techniques are Archimedean method, pycnometry, dilatometry, electromagnetic levitation, Method of maximal pressure in a gas bubble, method of sessile drop, hydrostatic weighing, high temperature electrostatic levitation and gamma ray densitometry. Thermal expansion studies on isotropic solids have been reported by several workers using X-ray diffraction [1-3], dilatometry [4,5], Fabry-Perot interference method [6] and by other theoretical models [7-13]. The gamma radiation attenuation technique for the determination of thermo physical properties in the condensed state offers several advantages over other methods at high temperatures. This is possible because the gamma ray is not in any kind of physical or thermal contact with the material and hence the thermal losses are also reduced and this condition eliminates sample and probe compatibility problem. Using this technique Drotning [14] measured thermal expansion of isotropic solid materials at high temperatures. He studied thermal expansion of Aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state [15 16]. A number of other techniques have been used to

measure the temperature dependence of density of metals [17-20], alloys [21-28] at high temperatures. Recently the behavior of thermal expansion of carbon fiber reinforced 6061 aluminum alloy has been reported [29] and mechanical properties of alloy 2219 have also been reported [30]. The thermal expansion of  $ZrW_2O_8$  Polyimide hybrid films was determined [31]. In this communication we report the density and thermal expansion of aluminum alloy 5088 in the temperature range 300 K to 850 K determined from gamma ray attenuation technique, as wrought aluminum alloys have wide range of applications in science and engineering.

## 2 EXPERIMENTAL

The gamma ray densitometer and a programmable temperature controlled furnace (PTC) was designed and fabricated following the design proposed by Drotning [14]. The furnace can reach up to 1300K. To detect the penetrating gamma radiation a sodium iodide – thallium activated detector was used. The 7.62X10-2m diameter and 7.62X10-2m thick crystal is integrally coupled to a 7.62X10-2m diameter photo multiplier tube (PMT). The PMT has a 14 pin base and can be mounted on two types of PMT preamplifier units. The one used in our study is a coaxial in-line pre-amplifier. The detector has a energy resolution of 8.5% for  $^{137}Cs$ . The alloy studied in the present work was prepared by ingot metallurgy route. The alloy was melted in the air, in the induction furnace and cast iron moulds were used to obtain ingot. The ingot was subsequently homogenized at about 813 K and hot rolled to obtain 12mm - 15mm thick plates.

The chemical composition of 5088 alloy is given in Table 1. The X-ray diffraction (XRD) pattern of the alloy is shown in Fig.1. The XRD pattern confirms that the alloy is in the fcc phase. The alloy sample was machined into a cuboid with all

## Determination of effective atomic numbers and mass attenuation coefficients of wrought aluminium alloys 2014 and 2219 with multi energetic photons

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**Abstract:** The total mass attenuation coefficients ( $\mu_m$ ) for wrought aluminum alloys 2014 and 2219 were measured at 59.5, 661.16, 1173, 1332keV photon energies. The samples were exposed to  $^{137}\text{Cs}$ ,  $^{60}\text{Co}$  and  $^{241}\text{Am}$  radioactive point sources using narrow beam transmission arrangement. The gamma-rays were counted by a NaI(Tl) detector with resolution of 8% of photon energy. Total atomic cross-sections ( $\tau_a$ ) and electronic cross-sections ( $\tau_e$ ), effective atomic number ( $Z_{\text{eff}}$ ), effective electron density ( $N_e$ ) and photon mean free path( $\lambda$ ) have been determined using the values of  $\mu_m$  for 2014, and 2219 aluminum alloys. The experimental values have been compared with theoretical values estimated from mixture rule and XCOM and the agreement is found to be good.

**Keywords:** mass attenuation coefficient, effective atomic number, effective electron number, total atomic, electronic cross sections

### 1. INTRODUCTION:

In view of the extensive use of the radioactive sources in medicine, agriculture, industry etc., the study of photon atom interaction in different materials has gained importance in recent years. Since these interactions involve various compounds with different compositions, the effective atomic number of a material composed of several elements cannot be expressed by a single number. The ( $Z_{\text{eff}}$ ) becomes an energy dependent parameter due to the different partial photon interaction processes with matter for which the various atomic numbers in the material have to be weighted differently. The effective atomic number ( $Z_{\text{eff}}$ ) for the total and partial gamma ray interactions in alloys are equally important. In all materials, the absorption and scattering of gamma-rays are related to value of  $Z_{\text{eff}}$  of materials and the energy of photons. There is energy transfer from photon to matter in these interactions. Although the dependence on the photon energy is dominant in interaction with low energies, it can be negligible at high energies. A number of investigations on effective atomic number for total and partial photon interactions have been reported in the literature. Theoretical [1-10] and experimental [11-25] studies have been reported in a wide range of energies from a few keV up to several GeV. There was a study on few compounds in which the effective atomic number has been determined using the ratio of elastic-to-inelastic scattering [26, 27]. While the extensive and accurate data sets are available for elements [3-7] Similar studies have been carried out on various types of mixtures like alloys compounds and other composite materials including biological tissues, polymers and cements. In the present work, wrought aluminum alloys 2014 and 2219 have been subjected to attenuation studies at 59.5, 661.6, 1173, 1332keV photon energies to estimate the corresponding effective atomic number values for total photon interactions. Two different theoretical techniques, semi empirical approach and XCOM programme have been used for obtaining the calculated values.

### 2. EXPERIMENTAL:

Transmission experiments with the narrow beam (good-geometry) setup were used for measuring the incident and transmitted intensities to determine the attenuation coefficient. In the present work the total attenuation coefficient was measured at 59.5, 661.6, 1173, 1332keV photon energies using  $^{137}\text{Cs}$ ,  $^{60}\text{Co}$  and  $^{241}\text{Am}$  sources. The alloys studied in the present work were prepared by ingot metallurgy route. The alloys were melted in the air, in the induction furnace and cast iron moulds were used to obtain ingots. These ingots were subsequently homogenized at about 813K and hot rolled to obtain 12mm - 15mm thick plates. These alloy plates were precipitation strengthened by heat treatment (aging).

The alloy 6061 has been heat treated at 813K for solutionizing. It has been soaked at that temperature for 24 hours. For precipitation strengthening it has been water quenched. For aging, the alloy has been heat treated at 433K for 18 hours, and at 448K for 8 hours. Annealing has been done at 685K for 3 hours and has been allowed to cool naturally. The alloy 2219 has been heat treated at 805K for solutionizing and it was followed by cold water quenching. The alloy has been aged at 463K for 36 hours followed by cooling in air. Annealing has been done at 685K for 3 hours and has been allowed to cool naturally. For alloy 2014 solution heat treatment has been done at 807K followed by cold water quenching. Annealing has been done at 685K for 3 hours followed by cooling at the rate of 10K per hour down to 533K and then allowed to natural cooling.



# Temperature Dependent Gamma Ray Attenuation Study on Caesium Halides

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## ABSTRACT

The temperature dependence of linear attenuation coefficient, density and thermal expansion of Caesium Halides (CsCl, CsBr and CsI) has been studied by  $\gamma$ -ray attenuation technique in the temperature range 300 K-450 K. The  $\gamma$ -ray attenuation studies have been carried out using a  $\gamma$ -ray densitometer. The linear attenuation coefficients ( $\mu_a$ ) of CsCl, CsBr and CsI as a function of temperature have been determined. The variation of density and coefficients of temperature dependence of density have been reported. The variations of thermal expansion of CsCl, CsBr and CsI studied in the present work have been compared with results obtained from other methods. The variation in these thermophysical properties have been represented by linear equations. Volume thermal expansion coefficients and mass attenuation coefficients ( $\mu_m$ ) have been reported.

**KEYWORDS:** Linear Attenuation Coefficient, Density, Thermal Expansion,  $\gamma$ -Ray Densitometer, Mass Attenuation Coefficient

## 1. INTRODUCTION

The study of temperature dependence of fundamental thermophysical properties such as density and thermal expansion of solids is very important for understanding temperature variation of other properties like elastic constants, refractive indices, dielectric constants, thermal conductivity, diffusion coefficient and other heat transfer dimensionless number. Thermal expansion of solids is of technical importance as it determines the thermal stability and thermal shock resistance of the material. In general the thermal expansion characteristics decide the choice of material in high temperature applications in science and technology. Number of methods have evolved for the determination of density and thermal expansion of solids at high temperature, like Archimedes method, pycnometry, dilatometry, electromagnetic levitation, Method of maximal pressure in gas bubble, method of sessile drop, hydrostatic weighing, high temperature dilatometric levitation and *paraffin* ( $\rho$ ) densitometry. Thermal expansion studies on alkali halides has been reported by several workers using X-ray diffraction [1], dilatometry [2], Fabry-Perot interference method [3] and by other models [4]. Such

studies on alkali halides by  $\gamma$ -ray attenuation technique are lacking. Using  $\gamma$ -ray attenuation technique Droming [5] measured thermal expansion of solid materials at high temperatures. He studied thermal expansion of Aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state [6]. The  $\gamma$ -radiation attenuation technique for the determination of thermo physical properties in the condensed state offers several advantages over other methods at high temperatures. This is possible because the  $\gamma$ -ray is not in any kind of physical or thermal contact with the material and hence the thermal loads are also reduced and in addition eliminates sample and probe compatibility problem. The  $\gamma$ -ray attenuation technique has been used to carry out the studies on temperature dependence of  $\gamma$ -ray attenuation, density and thermal expansion of CsCl, CsBr and CsI. In this communication, we report the linear attenuation coefficients of  $\gamma$ -radiation, density and thermal expansion of CsCl, CsBr and CsI as a function of temperature in the temperature range 300 K-450 K. A  $\gamma$ -ray densitometer and a programmable temperature controlled furnace which can reach up to a temperature of 1100 K have been designed and fabricated in our laboratory to carry out the work. The data on temperature dependence of coefficient of linear thermal expansion of these alkali halides have been compared with selected experimental and theoretical data in literature.

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## Study on Temperature Variation of Densities of Antimony and Bismuth Using Gamma Ray Attenuation Technique

By K. Gopal Kishan Rao, K.Narendar, A.S. Madhusudhan Rao,  
N. Gopi Krishna & K. Ashoka Reddy

*A multi-disciplinary journal, India*

**Abstract:** The densitometer was designed and fabricated with the underlying principle of gamma ( $\gamma$ ) ray attenuation produced on passing a collimated beam of monochromatic gamma radiation through any material. After standardization, the gamma ray attenuation coefficient ( $\mu$ ) was calculated to determine changes in densities as a function of temperature of Sb and Bi in solid phase. The density of Sb and Bi at room temperature are  $6.697 \times 10^3 \text{ Kg m}^{-3}$  and  $9.79 \times 10^3 \text{ Kg m}^{-3}$ , and their melting points are 903.78 K and 544.7 K respectively. The measurements were conducted below melting point. The experimental results are in reasonable agreement with published data and may be used as reference data on variation of densities at various temperatures of solids.

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*Strictly as per the compliance and regulations of :*



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THERMOPHYSICAL PROPERTIES OF MATERIALS

# Thermophysical Properties of Rubidium and Lithium Halides by $\gamma$ -Ray Attenuation Technique<sup>1</sup>

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**Abstract**—The temperature dependence of linear attenuation coefficient, density and thermal expansion of rubidium halides (RbCl, RbBr and RbI) and lithium halides (LiCl, LiBr and LiF) has been studied by  $\gamma$ -ray attenuation technique. The  $\gamma$ -ray attenuation studies have been carried out using a  $\gamma$ -ray densitometer. The mass attenuation coefficients ( $\mu_m$ ) of rubidium and lithium halides have been determined using  $\gamma$ -beam of different energies viz. (0.0595, 0.662, 1.173 and 1.332 MeV) respectively. The variation of density and coefficients of temperature dependence of density have been measured using Cs (0.662 MeV) source. The values of density at different temperatures have been used to estimate the values of linear attenuation coefficients ( $\mu_l$ ) of the alkali halides studied in the present work for other  $\gamma$ -energies. The variation of thermal expansion of alkali halides studied in the present work has been compared with the results obtained from other methods. The variation in these thermophysical properties have been represented by linear equations. Volume thermal expansion coefficients and mass attenuation coefficients ( $\mu_m$ ) of these compounds for the different energies have been reported and compared with data calculated by empirical and experimental method.

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## INTRODUCTION

The interaction of high energy photons with matter is important in radiation, medicine and biology, nuclear engineering and space technology. The knowledge of physical parameters such as mass attenuation coefficients, linear attenuation coefficients, atomic and electronic cross sections plays an important role in understanding the physical properties of composite materials like inorganic compounds. They are invaluable in many applied fields, such as nuclear diagnostics, radiation protection, nuclear medicine and radiation dosimetry. The mass attenuation coefficient is a measurement of how strongly a chemical specie or substance absorbs or scatters radiation at a given wavelength, per unit mass. Mass attenuation coefficient is a fundamental tool to derive many other photon interaction parameters. The linear attenuation coefficient ( $\mu_L$ ) describes the fraction of a beam of X-rays or  $\gamma$ -rays that is absorbed or scattered per unit thickness of the absorber. The researchers have focused on the studying of photon interaction parameters with matter [1–3].

The study of thermophysical properties such as density and thermal expansion of solids and their temperature dependence is very important for understanding variation of other properties like elastic constants, refractive indices, and dielectric constants,

thermal conductivity, diffusion coefficients and other heat transfer dimensionless numbers as a function of temperature. Temperature dependent thermal expansion of solids is of technical importance as it determines the thermal stability and thermal shock resistance of the material. In general the thermal expansion characteristics decide the choice of material for high temperature applications in science and technology. The density and thermal expansion of solids at high temperature can be determined by number of methods like Archimedean method, pycnometry, dilatometry, and electromagnetic levitation, Method of maximal pressure in gas bubble, method of sessile drop, hydrostatic weighing, high temperature electrostatic levitation [4] and gamma ray densitometry [5–9]. Thermal expansion studies on alkali halides have been reported by several workers using X-ray diffraction [10, 11], dilatometry [12, 13], Fabrey-Perot interference method [14] and by other theoretical models [15–22]. Such studies on alkali halides by  $\gamma$ -ray attenuation technique are lacking. Using  $\gamma$ -ray attenuation technique, Drotning [23] measured thermal expansion of solid materials at high temperatures. He studied thermal expansion of several solids at high temperatures and such studies have been extended by him to study the thermal expansion of metals of low density and glasses in the condensed state [24]. The gamma ray attenuation technique is a method utilizing the gamma beam only as a probe, which is neither in physical nor in thermal contact with the sample. The

<sup>1</sup> The article is published in the original.



## Mass Attenuation Coefficients, Effective atomic and Electron Numbers of Alkali Halides for Multi-Energetic Photons

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### Abstract

Mass attenuation coefficients ( $\mu_m$ ) for alkali halides (RbCl, RbBr and RbI) were determined experimentally using narrow collimated beam transmission method. The samples were irradiated with radioactive point source of different  $\gamma$ -energies viz. Cs (0.662MeV), Am (0.0595MeV), Co (1.173MeV and 1.332MeV). The transmitted  $\gamma$ - photons were detected and recorded by a NaI(Tl) scintillation detector with resolution of 8.5% for 0.662MeV of <sup>137</sup>Cs. Theoretical mass attenuation coefficients were estimated using mixture rule. The experimental values reported for all the alkali halides in the present work are compared with the calculated values and the values obtained from X-COM. Linear attenuation coefficient ( $\mu_l$ ), total atomic cross-section ( $\sigma_t$ ), electronic cross-section ( $\sigma_e$ ), effective atomic number ( $Z_{eff}$ ), electron density ( $N_{eff}$ ) and photon mean free-path ( $\lambda$ ) were determined with semi-empirical relations using mass attenuation coefficients obtained experimentally and theoretically. Experimental values of parameters reported for all alkali halides investigated in the present work using different  $\gamma$ -energies are compared with the estimated theoretical data.

**Keywords:** Mass attenuation coefficient, linear attenuation coefficient, effective atomic number, effective electron density.

### Introduction

The interaction of high energy photons with matter is important in radiation, medicine and biology, nuclear engineering and space technology. The knowledge of parameters such as mass attenuation coefficient ( $\mu_m$ ), linear attenuation coefficient ( $\mu_l$ ), total atomic cross-section ( $\sigma_t$ ), electronic cross-section ( $\sigma_e$ ), effective atomic number ( $Z_{eff}$ ), electron density ( $N_{eff}$ ), mean free path ( $\lambda$ ) plays an important role in understanding the physical properties of composite materials. They are invaluable in many applied fields, such as nuclear diagnostics, radiation protection, nuclear medicine and radiation dosimetry. The physical quantities can be evaluated theoretically and experimentally. Mass attenuation coefficient is a measurement of how strongly a material specie or substance absorbs or scatters radiation at a given wavelength, per unit mass. Mass attenuation coefficient is a useful parameter to derive many other physical parameters. Linear attenuation coefficient ( $\mu_l$ ) describes the fraction of a beam of X-rays or  $\gamma$ - rays that is absorbed or scattered per unit thickness of the absorber. Researchers have focused on the studying of photon interaction parameters with matter.

There have been a great number of experimental and theoretical investigations to determine ( $\mu_m$ ) values in various elements and compounds/mixtures. Hubbel<sup>1</sup> reported ( $\mu_m$ ) values for 40 elements and 45 mixtures and compounds over the energy range from 1keV to 20MeV. These tables were replaced with Hubbel and Seltzer tabulation for all elements ( $Z=1-92$ ) and 48 additional substances of dosimetric interest<sup>2</sup>. Berger and

Hubbel developed the theoretical tables and computer program (XCOM) for calculating attenuation coefficients for elements, compounds and mixtures for photon energies from 1keV to 100GeV<sup>3</sup>. This program was transformed to the Windows platform by Gerward et al.<sup>4</sup> and the Windows version is being called WinXcom.

Scattering and absorption of X-ray and  $\gamma$ -radiation are related to the density and atomic numbers of an element. In composite materials, it is related to the effective atomic number ( $Z_{eff}$ ) and the electron density ( $N_{eff}$ ). In composite material, a single number cannot represent the atomic number uniquely across the entire energy range, as the partial interaction cross-section have different atomic number,  $Z$ , dependence<sup>5</sup>. This number is called the effective atomic number, ( $Z_{eff}$ ), which is very useful parameter for many fields. Effective atomic number is a convenient parameter for representing the attenuation of X-rays and  $\gamma$ - rays in a composite medium and particularly for the calculation of dose in radiation therapy<sup>6</sup>. This number is very useful in choosing a substitute composite material in place of an element for a given energy depending on the requirement. Several investigators<sup>7-19</sup> have made extensive ( $Z_{eff}$ ) studies in variety of composite materials such as biologically important materials, semiconductors, alloys, dosimetric compounds and glasses. In literature, there are almost no reports on the study of ( $Z_{eff}$ ) of Alkali Halides. This prompted us to carry out this work.

# Temperature Dependence of Density and Thermal Expansion of Wrought Aluminum Alloys 7041, 7075 and 7095 by Gamma Ray Attenuation Method

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## ABSTRACT

The gamma quanta attenuation studies have been carried out to determine mass attenuation coefficients of 7041, 7075 and 7095 wrought aluminum alloys. The temperature dependence of linear attenuation coefficient, density and thermal expansion of these wrought aluminum alloys in the temperature range 300 K - 850 K have been reported. The measurements were done by using a gamma ray densitometer designed and fabricated in our laboratory. The data on variation of density and linear thermal expansion with temperature have been represented by linear equations. Volume thermal expansion coefficients have been reported.

**Keywords:** Density; Thermal Expansion; Linear Attenuation Coefficient; Mass Attenuation Coefficient

## 1. Introduction

Number of methods [1-13] have evolved for the determination of density and thermal expansion of solids at high temperature like Archimedean method, pycnometry, dilatometry, electromagnetic levitation, Method of maximal pressure in a gas bubble, method of sessile drop, hydrostatic weighing, high temperature electrostatic levitation and gamma ray densitometry. Thermal expansion studies on isotropic solids have been reported by several workers using X-ray diffraction [1,2], dilatometry [3,4], Fabry-Perot interference method [6] and by other theoretical models [6-13]. Density and Thermal expansion are fundamental thermo physical properties of solids. The study of temperature dependence of these properties is very important in understanding the temperature variation of other properties like elastic constants, refractive indices, dielectric constants, thermal conductivity, diffusion coefficients and other heat transfer dimensionless numbers. Thermal expansion of solids is of technical importance as it determines the thermal stability and thermal shock resistance of the material. In general the thermal expansion characteristics decide the choice of material for the construction of metrological instruments and in the choice of container material in nuclear fuel technology.

Aluminum alloys are very important and extremely

useful engineering materials with very good physical properties and finds many applications in modern technology. 7041, 7075 and 7095 aluminum alloys have wide range of applications in aerospace, military and nuclear industry. The gamma radiation attenuation technique for the determination of thermo physical properties in the condensed state offers several advantages over other methods at high temperatures. This is possible because the gamma ray is not in any kind of physical or thermal contact with the material and hence the thermal losses are also reduced and this condition eliminates sample and probe compatibility problem. Using this technique Droning [14] measured thermal expansion of isotropic solid materials at high temperatures. He studied thermal expansion of Aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state [14,15]. Recently the gamma radiation attenuation technique has been used to measure the temperature dependence of density of metals [16-19], alloys [20-27] at high temperatures. It is desirable to study the thermophysical properties of new materials at high temperatures for their use in practical applications. There is no study on the temperature variation of thermo physical properties of 7041, 7075 and 7095 aluminum alloys and as such, in the present article, we report the

# Thermal Expansion of Alkali Halides by Gamma-Ray Attenuation

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The temperature dependence of linear attenuation coefficient, density and thermal expansion of KCl, KBr, KF and KI has been studied by  $\gamma$ -ray attenuation technique in the temperature range 300 K–1000 K. The  $\gamma$ -ray attenuation studies have been carried out using a  $\gamma$ -ray densitometer. The linear attenuation coefficients ( $\mu$ ) of KCl, KBr, KF and KI as a function of temperature have been determined using Cs (0.66 MeV), Am (0.595 MeV), Co (1.173 MeV and 1.332 MeV) different energies of  $\gamma$ -beam. The variation of density and coefficients of temperature dependence of density have been reported. The variation of thermal expansion of these alkali halides studied in the present work has been compared with the results obtained from other methods. The variation in these thermophysical properties have been represented by linear equations. Volume thermal expansion coefficients and mass attenuation coefficients ( $\mu$ ) of these compounds for the different energies have been reported and compared with data calculated by other method.

**KEYWORDS:** Linear Attenuation Coefficient, Density, Thermal Expansion,  $\gamma$ -Ray Densitometer, Programmable Temperature Furnace.

## 1. INTRODUCTION

The study of thermophysical properties such as density and thermal expansion of solids and their temperature dependence is very important for understanding variation of other properties like elastic constants, refractive indices, and dielectric constants, thermal conductivity, diffusion coefficients and other heat transfer dimensionless numbers as a function of temperature. Thermal expansion of solids is of technical importance as it determines the thermal stability and thermal shock resistance of the material. In general the thermal expansion characteristics decide the choice of material for high temperature applications in science and technology. The density and thermal expansion of solids at high temperature can be determined by number of methods like Archimedeian method, pycnometry, dilatometry, and electromagnetic levitation, Method of maximal pressure in gas bubble, method of sessile drop, hydrostatic weighing, high temperature electrostatic levitation and gamma ray densitometry. Recently Thermal Expansion of ZrW<sub>2</sub>O<sub>8</sub>/Polyimide Hybrid Films was determined.<sup>1</sup> Thermal expansion studies on alkali halides have been reported by several workers using X-ray diffraction,<sup>2-4</sup>

dilatometry,<sup>5,6</sup> Fabrey-Perot interference method<sup>7</sup> and by other theoretical models.<sup>8-15</sup> Such studies on alkali halides by  $\gamma$ -ray attenuation technique are lacking. Using  $\gamma$ -ray attenuation technique Drotning<sup>16</sup> measured thermal expansion of isotropic solid materials at high temperatures. He studied thermal expansion of Aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state.<sup>17</sup> The  $\gamma$ -radiation attenuation technique for the determination of thermo physical properties in the condensed state has several advantages over other methods at high temperatures. This is possible because the  $\gamma$ -ray is not in any kind of physical or thermal contact with the material and hence the thermal losses are also reduced and in addition eliminates sample and probe compatibility problem.

The  $\gamma$ -ray attenuation technique has been used to carry out the studies on temperature dependence of  $\gamma$ -ray attenuation, density and thermal expansion of KCl, KBr, KF and KI. In this communication, we report the linear attenuation coefficient of  $\gamma$ -radiation of different energies, density and thermal expansion of KCl, KBr, KF and KI as a function of temperature in the temperature range 300 K–1000 K. A  $\gamma$ -ray densitometer and a programmable temperature controlled furnace (PTC) which can reach high temperature has been designed in our laboratory to carry out the work. The data on temperature dependence of coefficient of

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## Research Article

# Studies on Thermophysical Properties of CaO and MgO by $\gamma$ -Ray Attenuation

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The study on temperature dependent  $\gamma$ -ray attenuation and thermophysical properties of CaO and MgO has been carried out in the temperature range 300 K–1250 K using different energies of  $\gamma$ -beam, namely, Am (0.0595 MeV), Cs (0.66 MeV), and Co (1.173 MeV and 1.332 MeV) on  $\gamma$ -ray densitometer fabricated in our laboratory. The linear attenuation coefficients ( $\mu_l$ ) for the pellets of CaO and MgO as a function of temperature have been determined using  $\gamma$ -beam of different energies. The coefficients of temperature dependence of density have been reported. The variation of density and linear thermal expansion of CaO and MgO in the temperature range of 300 K–1250 K has been studied and compared with the results available in the literature. The temperature dependence of linear attenuation coefficients, density, and thermal expansion has been represented by second degree polynomial. Volume thermal expansion coefficients have been reported.

## 1. Introduction

Density and thermal expansion are fundamental thermophysical properties of solids. The study of temperature dependence of these properties is very important in understanding the temperature variation of other properties like elastic constants, refractive indices, dielectric constants, thermal conductivity, diffusion coefficients, and other heat transfer dimensionless numbers. Thermal expansion of solids is of technical importance as it determines the thermal stability and thermal shock resistance of the material. In general the thermal expansion characteristics decide the choice of material for the construction of metrological instruments and the choice of container material in nuclear fuel technology. A number of methods have evolved for the determination of density and thermal expansion of solids at high temperature like Archimedeian method [1–3], pycnometry [4–8], dilatometry [9–12], electromagnetic levitation [13], method of maximal pressure in gas bubble [14–18], method of sessile drop [19], hydrostatic weighing [20, 21], high temperature electrostatic levitation [22], and gamma ray densitometry [23–34]. Using  $\gamma$ -ray attenuation technique Drotning [23]

measured thermal expansion of solid materials at high temperatures. He studied thermal expansion of aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state [24]. The  $\gamma$ -radiation attenuation technique for the determination of thermophysical properties in the condensed state has several advantages over other methods at high temperatures. This is possible because the  $\gamma$ -ray is not in any kind of physical or thermal contact with the material and hence the thermal losses are also reduced and in addition eliminate sample and probe compatibility problem.

We extended, for the first time, the  $\gamma$ -ray attenuation technique, to carry out the studies on temperature dependence of  $\gamma$ -ray attenuation and thermophysical properties of CaO and MgO. In the present communication, we report the temperature dependence of linear attenuation coefficient for different energies of  $\gamma$ -beam [Am (0.0595 MeV), Cs (0.66 MeV), Co (1.173 MeV and 1.332 MeV)], density, and thermal expansion of CaO and MgO in the temperature range 300 K–1250 K. In order to carry out this work, we have fabricated in our laboratory a  $\gamma$ -ray densitometer and



## Research Paper

## Engineering



## Thermal Properties of Sb, Bi And Sn in Solid Phase by Gamma Ray Attenuation Technique

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### ABSTRACT

The gamma ray densitometer was designed and fabricated to carry out gamma ray attenuation studies and determine changes in linear attenuation coefficients ( $\mu$ ) of Sb, Bi and Sn as a function of temperature in the range 298K-873K. The variation of density with temperature of Sn in solid phase in the temperature range 298K- 448K has been reported. The temperature dependence of density of Sn has been represented by linear equation and its coefficient of volume thermal expansion has been determined. The experimental results on variation of density with temperature in solid phase of Sn have been extrapolated into liquid phase for comparison.

**Keywords:** Linear attenuation coefficient, Density, Thermal expansion.

### 1. Introduction

Metals and alloys constitute basic engineering materials for innumerable applications in day to day life. It is very interesting to investigate the variation of gamma attenuation coefficients of engineering materials as a function of temperature and this study can be used for determination of thermo-physical properties of materials which are useful in a variety of scientific and technological applications.

The gamma radiation attenuation technique has been widely used to study the variation of density as a function of temperature for several materials [1-4]. This technique also been extended for the measurement of thermal expansion of isotropic solids at very high temperatures [5]. In this technique the gamma beam is used as a probe which is not in thermal or physical contact with the sample under investigation. This non contacting feature makes this technique a very advantageous one for high temperature studies, since the thermal losses are minimized and probe sample compatibility problem does not arise. We have undertaken  $\gamma$ -ray attenuation studies on the pellets of Sb, Bi, and Sn. The variation of density of Sb, Bi with temperature by using  $\gamma$ -ray attenuation technique was reported [6]. In present communication, the variation of linear attenuation coefficients ( $\mu$ ) of the metals with temperature by using mono energetic gamma photon with energy 0.662 MeV has been reported and the density variation of Sn with temperature has been studied.

### 2. Experimental Details

The samples studied in the present work were in the form of pellets. In all the cases, the pellets were prepared under different pressures out of the same quantity of powder to obtain pellets of different thicknesses. These pellets were subjected to  $\gamma$ -attenuation studies and it was observed that the density remained the same for all the pellets involving the same quantity of powder irrespective of thickness of the pellet. Such trials were conducted for all the metals in the present work.

The pellets were prepared using a carborundum steel die set. A hydraulic press was used for compressing the powder samples.

For preparing the pellet, fine metal powder was put into cylinder of the die set above the pin, with its polished surface facing the metal powder and then the piston was introduced into the cylinder of the die set over the powder sample. The die set was placed in position under the hydraulic press piston and locked. The lever of the hydraulic press was slowly operated increasing the pressure on the piston. The applied pressure on the sample can be read from a pressure gauge mounted on the oil sump of the hydraulic press. After reaching the required pressure, the die set was unlocked and the metal pellet formed was taken out from the cylinder. The thickness and weight of the pellets were measured carefully. The cylinder and piston of the die set were cleaned properly every time for its use to prepare pellets of other samples. In this fashion metal pellets were prepared in all the cases with a diameter of 20mm with varying thicknesses.

The surface of the metal pellets was cleaned before mounting it on the sample holder. The pellet was then mounted on the round sample holder made of flat stainless steel strip whose two ends are fixed firmly in a stainless steel tube. The sample temperature was measured using a thermocouple sensor whose tip was mounted on the sample holder ensuring a perfect physical contact with the sample for recording precise sample temperature. The sample holder and the tube along with the metal pellet and the thermocouple was then slid through a cork into an air tight quartz tube and was fixed firmly. A diffusion pump was then connected to the quartz tube for evacuation and then argon gas was introduced into the quartz tube for inert atmosphere. Then the quartz tube assembly along with the sample was introduced into the PTC(Programmable Temperature Controlled) furnace and fixed at the appropriate position marked earlier for ensuring a perfect alignment of collimation on either sides.

# Temperature Dependent Density and Thermal Expansion of Wrought Aluminum Alloys 5070, 5083 and 5483 by Gamma Ray Attenuation Technique

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The density and thermal expansion of 5070, 5083 and 5483 wrought aluminum alloys have been reported from 300 K–800 K by measuring attenuation in gamma beam of energy 662 keV. The gamma ray attenuation studies have been carried out using a gamma ray densitometer. The temperature dependence of linear attenuation coefficient ( $\mu_l$ ) in the temperature range 300 K–800 K for the alloys has been calculated. The variation of density and thermal expansion of these alloys as a function of temperature have been represented by linear equations. The coefficients of temperature dependence of density, Volume thermal expansion coefficients have been reported and experimental values of mass attenuation coefficients determined in the present work are compared with X-COM values for the alloys.

**KEYWORDS:**  $\gamma$ -Ray Attenuation, Linear Attenuation Coefficient, Density, Thermal Expansion.

## 1. INTRODUCTION

The knowledge of temperature dependence of density and thermal expansion of metals and alloys is very important for understanding their thermophysical properties like thermal conductivity, specific heats, diffusion coefficients, thermo elastic constants and their applications in various fields. Density and thermal expansion are the basic parameters in discussing nature and behavior of any materials. Density values are necessary to the process of computer simulation, the calculation of other physical properties and extracting quantitative structural information from diffraction spectra.

Temperature dependence of density and thermal expansion can be investigated by employing different techniques, which have evolved for the determination of density and thermal expansion of solids at high temperature. Some of the techniques are Archimedeian method, pycnometry, dilatometry, electromagnetic levitation, Method of maximal pressure in a gas bubble, method of sessile drop, hydrostatic weighing, high temperature electrostatic levitation and gamma ray densitometry. Thermal expansion studies on isotropic solids have been reported by researchers using X-ray diffraction,<sup>1–3</sup> dilatometry,<sup>4,5</sup>

Fabrey–Perot interference method<sup>6</sup> and by other theoretical models.<sup>7–11</sup> The gamma radiation attenuation technique for the study of thermo physical properties in the condensed state has several advantages over other methods at high temperatures. This is possible because the gamma ray is not in any kind of physical or thermal contact with the material and hence the thermal losses are also reduced and this condition eliminates sample and probe compatibility problem. Drotning<sup>14</sup> measured thermal expansion of isotropic solid materials at high temperatures by this technique He studied thermal expansion of Aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state.<sup>15–19</sup> A number of other techniques have been used by various researchers to measure the temperature dependence of density of metals,<sup>17–20</sup> alloys<sup>21–28</sup> at high temperatures. Recently the behavior of thermal expansion of carbon fiber reinforced 6061 aluminum alloy has been reported<sup>29</sup> and mechanical properties of alloy 2219 have also been reported.<sup>30</sup> The thermal expansion of ZrW<sub>2</sub>O<sub>8</sub>/Polyimide Hybrid Films was determined.<sup>31</sup> The authors recently reported the temperature dependence of density and thermal expansion of the Potassium halides from  $\gamma$ -ray attenuation studies.<sup>32</sup> In the present communication we report the densities and thermal expansion of Al–Mg alloys 5070, 5083 and 5483 in the temperature range 300 K to 800 K determined from gamma ray attenuation technique, as these 5xxx series

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# Thermophysical Properties of NaCl, NaBr and NaF by $\gamma$ -Ray Attenuation Technique

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## ABSTRACT

The  $\gamma$ -ray densitometer has been designed and fabricated in our laboratory and carried out studies on temperature dependent  $\gamma$ -ray attenuation and thermo physical properties of NaCl, NaBr and NaF. The linear attenuation coefficients ( $\mu$ ) for the pellets of NaCl, NaBr and NaF as a function of temperature have been determined. The coefficients of temperature dependence of density have been reported. The variation of density and thermal expansion of NaCl, NaBr and NaF in the temperature range of 300 K - 1000 K have been studied and compared with results available in the literature. The temperature dependence of density and thermal expansion has been represented by linear equations. Volume thermal expansion coefficients have been reported.

**Keywords:** Linear Attenuation Coefficient; Density; Thermal Expansion;  $\gamma$ -Ray Densitometer

## 1. Introduction

Density and Thermal expansion are fundamental thermo physical properties of solids. The study of temperature dependence of these properties is very important in understanding the temperature variation of other properties like elastic constants, refractive indices, dielectric constants, thermal conductivity, diffusion coefficients and other heat transfer dimensionless numbers. Thermal expansion of solids is of technical importance as it determines the thermal stability and thermal shock resistance of the material. In general the thermal expansion characteristics decide the choice of material for the construction of metrological instruments and in the choice of container material in nuclear fuel technology. Number of methods have evolved for the determination of density and thermal expansion of solids at high temperature like Archimedeian method, pycnometry, dilatometry, electromagnetic levitation, Method of maximal pressure in gas bubble, method of sessile drop, hydrostatic weighing, high temperature electrostatic levitation and gamma ray densitometry. Thermal expansion studies on alkali halides have been reported by several workers using X-ray diffraction [1-3], dilatometry [4,5], Fabrey-Perot interference method [6] and by other theoretical models [7-14]. Using  $\gamma$ -ray attenuation technique W. D. Drotning [15] measured thermal expansion of isotropic solid materials at high temperatures. He studied thermal expansion

of Aluminum and type 303 stainless steel at high temperatures and such studies have been extended by him to study the thermal expansion of metals and glasses in the condensed state [16]. The  $\gamma$ -radiation attenuation technique for the determination of thermo physical properties in the condensed state offers several advantages over other methods at high temperatures. This is possible because the  $\gamma$ -ray is not in any kind of physical or thermal contact with the material and hence the thermal losses are also reduced and in addition eliminates sample and probe compatibility problem.

As NaCl, NaBr and NaF are isotropic solids; we extended, for the first time, the  $\gamma$ -ray attenuation technique, to carry out the studies on temperature variation of  $\gamma$ -ray attenuation and thermo physical properties of NaCl, NaBr and NaF. In this communication, we report the temperature dependence of linear attenuation coefficient of  $\gamma$ -radiation, density and thermal expansion of NaCl, NaBr and NaF in the temperature range 300 K - 1000 K. In order to carry out this work, we have designed and fabricated a  $\gamma$ -ray densitometer and a programmable temperature controlled furnace (PTC) which can reach up to a temperature of 1300 K in our laboratory. The data obtained in the present work for coefficient of linear thermal expansion of NaCl, NaBr and NaF as a function of temperature have been compared with experimental and theoretical data available in literature.

**Thermo physical properties of Wrought Aluminum alloys 2419 and 2124 by Gamma ray Attenuation method**

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**Abstract**

The temperature dependence of linear attenuation coefficient, density and thermal expansion of 2419 and 2124 aluminum alloys have been studied by gamma ray attenuation technique in the temperature range of 300 K -850 K. The gamma ray attenuation studies have been carried out using a gamma ray densitometer designed and fabricated in our laboratory. The linear attenuation ( $\mu$ ) for the alloys as a function of temperature is determined; the coefficients of temperature dependence of density have been reported. The variation of density and thermal expansion of these alloys have been represented by linear equations. Volume thermal expansion coefficient has been reported.

**Introduction**

Density and Thermal expansion are very important thermo physical properties of solids. The study of temperature dependence of these properties is very useful in a variety of scientific and technological applications. The aim of this paper is to report the temperature dependence of density and thermal expansion of 2419 and 2124 aluminum alloy determined from gamma ray attenuation technique. Earlier several workers



## Determination of Effective Atomic Number and Mass Attenuation Coefficient of 5070 wrought Aluminum alloy with Multi Energetic photons

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### Abstract

The total mass attenuation coefficients  $\mu_m$ , for wrought aluminum alloy 5070 were measured at 59.5, 661.16, 1173, 1332keV photon energies. The sample was exposed with <sup>137</sup>Cs, <sup>60</sup>Co and <sup>241</sup>Am radioactive point sources using narrow beam transmission arrangement. The gamma-rays were counted by a NaI (Ti) detector with resolution of 8% of photon energy. Total atomic and electronic cross-sections ( $\sigma_a$  and  $\sigma_e$ ), effective atomic number ( $Z_{eff}$ ), electron density ( $N_{el}$ ) and photon mean free path ( $\lambda$ ) have been determined using the obtained  $\mu_m$  values for 5070 aluminum alloy. The experimental values have been compared with theoretical values estimated from mixture rule and XCOM, and the agreement is found to be good.

**Keywords:** Mass attenuation coefficient, effective atomic number, effective electron number, total atomic electronic cross section.

### Introduction

In view of the extensive use of the radioactive sources in medicine, agriculture, industry etc., the study of photon atom interaction in different materials has gained importance in recent years. Since these interactions involve various compounds with different compositions, that the effective atomic number of a material composed of several elements cannot be expressed by a single number, it can be concluded that it is an energy dependent parameter due to the different partial photon interaction processes with matter for which the various atomic numbers in the material have to be weighted differently. The effective atomic number  $Z_{eff}$  for the total and partial gamma ray interactions in alloys are equally important. A number of investigations on effective atomic numbers for total and partial photon interactions have been reported in the literature. Including both theoretical<sup>1-10</sup> and experimental<sup>11-25</sup> studies covering a wide range of energies from a few keV up to several GeVs. There was a study on few compounds in which the effective atomic number has been determined using the ratio of elastic-to-inelastic scattering<sup>26-27</sup>. Similar studies have been carried out on various types of mixtures like metallic alloys, compounds; other composite materials including biological tissues, polymers, cements etc. In the present work, wrought aluminum alloy 5070 is subjected to attenuation studies at 59.5, 661.16, 1173, 1332keV photon energies to estimate the corresponding effective atomic number values for total photon interactions. Two different theoretical techniques, semi empirical approach, XCOM programme have been used for obtaining the values and these are in good agreement with experimental values.

### Material and Methods

Transmission experiments with the narrow beam (good geometry) setup were used for measuring the incident and transmitted intensities, to determine the attenuation coefficient. Further calculations of the cross sections (atomic and electronic), effective atomic numbers and electron densities were performed. Three gamma sources were used in the present work so that the above parameters were studied at four different energies. The alloy studied in the present work was prepared by ingot metallurgy route. The alloy was melted in the air, in the induction furnace and cast iron moulds were used to obtain ingots. These ingots were subsequently homogenized at about 813 K and hot rolled to obtain 12mm - 15mm thick plates. These alloy plates were precipitation strengthened by heat treatment (aging). The chemical composition of 5070 is Al 92.55% Cu 0.25% Mg 4.5 Si 0.25% Fe 0.4% Mn 0.8% Cr 0.3% Zn 0.8% Ti 0.15%. The sample material was shaped in to a cuboid, for measuring the attenuation, this cuboid slice is stacked on the detector, the intensities of the transmitted photons were determined by choosing the counting time as 30 minutes, counts were recorded under the photo peaks, as statistical uncertainty was to be kept as low as possible. The dimensions of the samples were measured with a screw gauge with the tolerance of  $\pm 0.01$ mm.

The experiment was performed at the Radiation Application Laboratory at Central Instrumentation Centre at Kakatiya University, Warangal, India. The experimental setup in the present work is shown in figure-1. The gamma rays are well collimated using collimators of cylindrical shape and a circular aperture of 6mm diameter between the source and the detector.